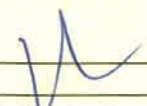


Date: Tuesday, 04/03/2008 11:52:03 AM  
 User: Linda Lacelle

## Process Sheet

J.P.V.

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 37674  
 Estimate Number : 12583  
 P.O. Number :  
 This Issue : 04/03/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 1/1 Type : PURCHASED PARTS  
 Previous Run : 30210  
 Written By :   
 Checked & Approved By :  
 Comment : Est Rev:A New Issue 06-11-13 EC

Drawing Name : BALL STUD  
 Part Number : D35547  
 Drawing Number : D3554 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material :  
 Due Date : 07/03/2008

Qty: 100 Um: 60 Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: Issue P/O: 5818  
 Purchase Part Number: BS104  
 Supplier: LS Technologies  
 Certificate of conformity is required

C208103104

(100)

2.0 BS104 BALL STUD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s)  
 BALL STUD

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure certificate of conformity is attached

P-8/3/5 (60)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

D 08/03/06 (60) county

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: 5109

P-8/3/6 (60)

D350600149



Date: Tuesday, 04/03/2008 11:52:03 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL STUD

Job Number: 37674

Part Number: D35547

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(60)

Comment: FINAL INSPECTION/W/O RELEASE

D 28/03/06

Job Completion



2008/3/06

(60)

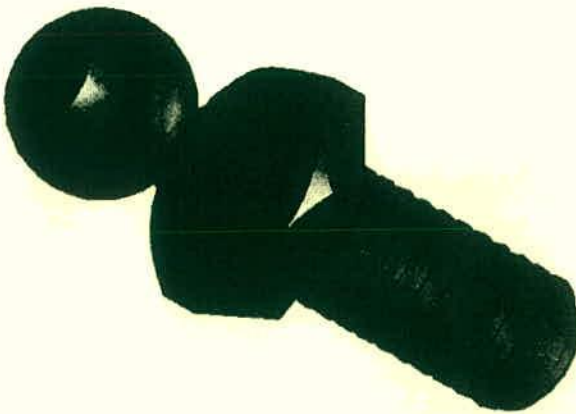




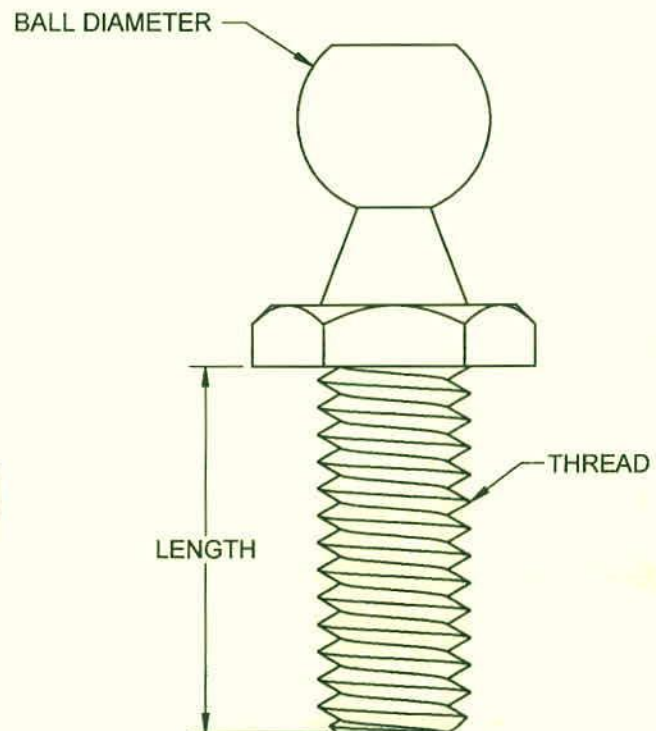
**DART**

DESIGN CB	DRAWN BY CB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED [Signature]	DRAWING NO. D3554	REV. A SHEET 1 OF 1
DATE 06.08.28		TITLE BALL STUD SCALE NTS	
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



RELEASED  
06.10.13 [Signature]



**D3554-X BALL STUD**

DART P/N	MATERIAL	BALL DIA	THREAD	LENGTH	POSSIBLE SUPPLIER
D3554-1	304 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K98
D3554-3	STEEL	10 mm	5/16-18 UNC	0.5"	McMASTER-CARR, P/N 9512K73
D3554-5	316 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K88
D3554-7	STEEL ZINC PLATED	10 mm	5/16-18 UNC	0.75"	LS TECHNOLOGIES, P/N BS104
D3554-9	STEEL ZINC PLATED	10 mm	5/16-18 UNC	1"	LS TECHNOLOGIES, P/N BS106

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LS Technologies Canada Inc.

Box 25032  
Saskatoon, SK  
S7K 8B7

# Packing Slip

Date	Packing Slip #
3/4/2008	4112

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Ship To
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

P.O. No.	Rep	Ship Date	Ship Via
5818	Nolan	3/4/2008	Purolator - AIR

Qty	Description
60	BS104 .39 DIA BALL STUD ZINC PLATED 5/16-18 THREAD .75 LENGTH
	40 Units on Back order - Will ship ASAP
	Shipping and Handling PUROLATOR Collect - Tracking # 329011990531
	Total GST Business Number: 875007718

